

%

L108/H28用Dカット

H1=0.1

M21

G90

G92X-5.0Y0.0

G00X30.0Y14.0

M20

M78

M80

M82

M84

M90

E941F2.0

G41

G01Y11.0

G04X2.0

E1011F4.8H1

G01X35.196

G03X24.804Y11.0I-5.196J3.0

G01X30.5

M85

M83

M81

M77

M21

M01

G00X30.0Y-14.0

M20

M78

M80

M82

M84

M90

E941F2.0

G42

G01Y-11.0

G04X2.0

E1011F4.8H1

G01X35.196

G02X24. 804Y-11. 0I-5. 196J-3. 0

G01X30. 5

M85

M83

M81

M77

M21

M01

M91

G00X1. 0Y130. 0

M02

%