

107. NC

```
1  %  
2  L107/レバー・H29実習用  
3  H1=0.147  
4  
5  G90  
6  G92X0.0Y0.0  
7  M83  
8  G00Y18.0  
9  X85.0  
10 Y7.0  
11  
12 M20  
13 M78  
14 M80  
15 M82  
16 M84  
17  
18 E941F2.0  
19 G42G01X78.5  
20 E1601F4.0H1  
21 G01Y14.5  
22 X0.3036  
23 X-8.0622Y0.0359  
24  
25 X-9.5
```

107. NC

```
26 M00
27 Y1.0
28 X-8.0622Y0.0359
29
30 X-1.9995Y-3.464
31 G03X3.464Y-2.0R4.0
32 G01X8.9641Y7.5
33
34 X12.6
35 G03X22.5643Y3.5309R15.0
36 G01Y7.5
37 M00
38 X83.0
39 M21
40 M91
41 M81
42 M77
43
44 G00X0.0Y150.0
45
46 M02
47 %
```