

1 %
2 L107/レバー・H30実習用
3 H1=0.147
4
5 G90
6 G92X0.0Y0.0
7 M83
8 G00Y18.0
9 X85.0
10 Y7.5
11
12 M20
13 M78
14 M80
15 M82
16 M84
17
18 E941F2.0
19 G42G01X78.08
20 E1601F4.0H1
21 G03X78.0Y14.5R15.0
22
23 G01X0.3036
24 X-8.0622Y0.0359
25
26 X-9.5
27 M00
28 Y1.0
29 X-8.0622Y0.0359
30
31 X-1.9995Y-3.464
32 G03X3.464Y-2.0R4.0
33 G01X8.9641Y7.5
34
35 X15.0
36 G03X24.9643Y3.5309R15.0
37 G01Y7.5
38 M00
39 X83.0
40 M21
41 M91
42 M81
43 M77
44
45 G00X0.0Y150.0
46
47 M02
48 %